	FRONT		NON-FRONT			
			CENTRAL		BACK	
HIGH	i	y	ɨ	ʉ	ɯ	u
	ɪ	ʏ				ʊ
MID	e	ø	ɘ	ɵ	ɤ	o
			ə			
	ɛ	œ	ɜ	ɞ	ʌ	ɔ
LOW			a	ɐ	ɑ	ɒ
	æ	ɶ				

Rounding: In each horizontal pair, the vowel on the left is unrounded, and the one on the right is rounded.

Tenseness: In each vertical pair, the vowel on top is tense in English, and the one on the right is lax in English.

Manner of Articulation	Place of Articulation													
	Bilabial		Labiodental		Interdental		Alveolar		Palatal		Velar		Glottal	
Oral Stop	p	b					t	d			k	g	ʔ	
Nasal Stop		m						n				ŋ		
Fricative			f	v	θ	ð	s	z	ʃ	ʒ			h	
Affricate									tʃ	dʒ				
Lateral Liquid								l						
Retroflex Liquid								r						
Glide	ʍ	w								j	ʍ	w		